

Heating Equipment (Except Warm Air Furnaces) Manufacturing: 2002

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2002 Economic Census

Manufacturing

Industry Series



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Helping You Make Informed Decisions

U.S. Department of Commerce
Economics and Statistics Administration
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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)				
333414, Heating equipment (except warm air furnaces) manufacturing											
2002..	390	415	22 303	755 574	14 375	29 087	373 475	2 247 873	1 701 584	3 968 649	'88 292
2001..	N	N	24 472	838 998	16 136	32 007	428 232	2 142 526	1 937 387	4 113 880	143 751
2000..	N	N	26 010	857 834	17 324	33 538	435 655	2 320 046	2 014 847	4 315 407	149 396
1999..	N	N	24 880	808 546	16 734	32 491	413 398	2 237 244	1 869 179	4 099 822	140 280
1998..	N	N	23 510	719 194	15 400	30 039	354 384	1 964 955	1 632 354	3 738 536	273 737
1997..	441	468	24 597	755 114	16 088	31 910	375 893	2 068 353	1 650 129	3 707 615	89 555

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	All establishments ²			All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
	E ¹	Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
333414, Heating equipment (except warm air furnaces) manufacturing												
United States	2	415	167	22 303	755 574	14 375	29 087	373 475	2 247 873	1 701 584	3 968 649	'88 292
California	1	54	22	3 070	100 989	1 917	4 199	49 146	270 823	212 931	487 002	'8 588
Connecticut	7	7	3	240	9 005	154	306	3 560	29 935	19 658	49 838	'692
Illinois	—	16	6	700	28 764	372	626	10 147	63 622	44 108	113 280	'2 757
Indiana	1	17	8	1 852	72 598	1 221	2 526	37 799	274 880	223 428	493 959	'3 882
Kentucky	1	3	3	1 058	33 712	670	1 265	14 139	99 672	85 525	187 907	'4 648
Massachusetts	6	11	7	739	28 803	405	851	11 203	58 012	43 465	102 542	'1 784
Michigan	—	17	4	309	14 118	162	327	4 914	37 347	27 132	62 381	'498
Minnesota	1	26	9	917	28 263	536	1 100	14 603	136 002	91 919	228 466	'7 719
Missouri	8	9	3	538	14 799	382	723	8 135	45 962	64 351	112 116	'1 796
New York	4	22	9	1 191	38 419	803	1 610	17 441	125 070	92 130	218 952	'2 505
North Carolina	6	9	6	588	16 824	440	926	12 278	46 553	34 543	81 454	'953
Ohio	—	18	9	1 123	44 219	611	1 305	18 019	87 430	90 263	180 653	'4 778
Oklahoma	7	6	2	125	4 533	83	164	2 161	12 164	7 850	20 014	'265
Pennsylvania	2	32	18	2 005	72 974	1 177	2 428	36 549	223 327	182 961	406 637	'17 340
Rhode Island	—	3	2	168	3 794	147	317	2 625	16 356	8 348	25 427	'360
Tennessee	—	11	6	1 218	31 750	964	1 741	19 972	95 260	65 637	163 036	'2 735
Texas	7	12	3	533	17 686	315	610	7 934	124 867	30 271	155 430	'1 362
Washington	3	14	6	988	34 547	673	1 355	19 210	79 313	68 548	147 002	'1 600
Wisconsin	5	15	7	543	20 425	336	645	8 394	55 511	34 367	87 717	'990

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
333414, Heating equipment (except warm air furnaces) manufacturing	
Companies ¹	number.. 390
All establishments ²	number.. 415
Establishments with 1 to 19 employees	number.. 248
Establishments with 20 to 99 employees	number.. 111
Establishments with 100 employees or more	number.. 56
All employees ³	number.. 22 303
Total compensation	\$1,000.. 951 828
Annual payroll	\$1,000.. 755 574
Total fringe benefits	\$1,000.. 196 254
Production workers, average for year	number.. 14 375
Production workers on March 12	number.. 13 846
Production workers on May 12	number.. 14 202
Production workers on August 12	number.. 14 929
Production workers on November 12	number.. 14 505
Production worker hours	1,000.. 29 087
Production worker wages	\$1,000.. 373 475
Total cost of materials	\$1,000.. 1 701 584
Materials, parts, containers, packaging, etc., used	\$1,000.. 1 467 381
Resales	\$1,000.. 178 163
Purchased fuels	\$1,000.. 12 051
Purchased electricity	\$1,000.. 24 388
Contract work	\$1,000.. 19 601
Quantity of electricity purchased for heat and power	1,000 kWh.. 361 056
Quantity of electricity generated less sold for heat and power	1,000 kWh.. -
Total value of shipments	\$1,000.. 3 968 649
Primary products value of shipments	\$1,000.. 3 423 980
Secondary products value of shipments	\$1,000.. 234 523
Total miscellaneous receipts	\$1,000.. 310 146
Value of resales	\$1,000.. 282 886
Contract receipts	\$1,000.. 4 341
Other miscellaneous receipts	\$1,000.. 22 919
Primary products specialization ratio	percent.. 94
Value of primary products shipments made in all industries	\$1,000.. 3 856 924
Value of primary products shipments made in this industry	\$1,000.. 3 423 980
Value of primary products shipments made in other industries	\$1,000.. 432 944
Coverage ratio	percent.. 89
Value added	\$1,000.. 2 247 873
Total inventories, beginning of year	\$1,000.. 574 769
Finished goods inventories	\$1,000.. 250 723
Work-in-process inventories	\$1,000.. 81 541
Materials and supplies inventories	\$1,000.. 242 505
Total inventories, end of year	\$1,000.. 535 990
Finished goods inventories	\$1,000.. 233 424
Work-in-process inventories	\$1,000.. 79 648
Materials and supplies inventories	\$1,000.. 222 918
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. '1 054 511
Total capital expenditures (new and used)	\$1,000.. '88 292
Buildings and other structures (new and used)	\$1,000.. '18 801
Machinery and equipment (new and used)	\$1,000.. '69 491
Automobiles, trucks, etc., for highway use	\$1,000.. '2 552
Computers and peripheral data processing equipment	\$1,000.. '6 193
All other expenditures for machinery and equipment	\$1,000.. '60 746
Total retirements	\$1,000.. '49 648
Gross value of depreciable assets at end of year	\$1,000.. '1 093 155
Depreciation charges during year	\$1,000.. '76 451
Total rental payments	\$1,000.. 43 490
Buildings and other structures	\$1,000.. 25 129
Machinery and equipment	\$1,000.. 18 361
Total other expenses ⁴	\$1,000.. 360 974
Response coverage ratio ⁵	percent.. 73
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 19 668
Communications services ⁴	\$1,000.. 8 607
Legal services ⁴	\$1,000.. 7 794
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 4 916
Advertising and promotional services ⁴	\$1,000.. 64 664
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 4 216
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 3 619
Management consulting and administrative services ⁴	\$1,000.. 7 223
Taxes and license fees ⁴	\$1,000.. 8 209
All other expenses ⁴	\$1,000.. 232 059

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on 2002 Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
333414, Heating equipment (except warm air furnaces) manufacturing											
All establishments	2	415	22 303	755 574	14 375	29 087	373 475	2 247 873	1 701 584	3 968 649	'88 292
Establishments with—											
1 to 4 employees	9	131	269	9 059	187	327	4 538	24 395	16 002	40 513	'539
5 to 9 employees	8	63	388	14 616	257	524	6 964	38 623	27 486	65 911	'1 436
10 to 19 employees	3	54	742	27 809	461	893	12 120	65 036	42 683	108 166	'6 971
20 to 49 employees	2	55	1 858	67 982	1 197	2 439	30 516	158 514	118 594	276 763	'4 677
50 to 99 employees	4	56	4 215	142 780	2 796	5 592	70 136	474 817	317 704	796 590	'11 483
100 to 249 employees	2	33	5 427	187 885	3 487	6 868	91 381	459 213	350 951	815 719	'25 370
250 to 499 employees	2	18	6 239	215 690	4 060	8 496	114 721	687 512	526 394	1 221 405	'15 263
500 to 999 employees	—	5	3 165	89 753	1 930	3 948	43 099	339 763	301 770	643 582	22 553
1,000 to 2,499 employees	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	179	719	25 791	493	942	12 681	68 702	45 845	114 543	'1 621

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
333414	Heating equipment (except warm air furnaces) manufacturing.....	415	22 303	755 574	14 375	29 087	373 475	2 247 873	1 701 584	3 968 649	'88 292
3334141	Cast iron heating boilers, radiators, and convectors (except parts)	25	3 065	118 899	1 858	3 997	56 908	494 188	313 058	807 522	'9 380
3334143	Domestic heating stoves (except electric and parts)	43	6 410	193 733	4 460	8 810	106 890	592 931	553 197	1 156 388	'18 342
3334145	Steel heating boilers (15 p.s.i. or less), and all other hot water heating boilers (except parts)	21	1 604	60 450	1 059	2 238	31 217	169 623	113 911	283 123	'14 548
3334147	Floor and wall furnaces, unit heaters, gas-fired infrared heaters, and mechanical stokers	31	2 391	89 782	1 515	3 081	41 481	224 567	157 807	382 853	'6 224
333414		6	376	13 594	232	493	6 072	28 362	23 894	52 918	'752
333414A	Other heating equipment, except electric (including parts for nonelectric heating equipment and oil burners)	80	7 051	232 432	4 324	8 645	107 937	632 182	461 001	1 100 723	'35 673

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
333414	Heating equipment (except warm air furnaces) manufacturing	2002.. N	X	X	3 856 924
 1997.. N	N	X	X	3 579 512
3334141	Cast iron heating boilers, radiators, and convectors (except parts)	2002.. N	X	X	689 301
 1997.. N	N	X	X	391 786
33341411	Cast iron boilers and radiators, and aluminum and other nonferrous metal radiators and convectors, including baseboard and finned tube type, residential, and special type (except electric)	2002.. N	X	X	659 979
 1997.. N	N	X	X	387 687
3334141101	Gas-fired cast iron boilers (except parts)	2002.. 12	X	X	233 213
 1997.. 9	9	X	90.7	97 504
3334141106	Other cast iron boilers (except electric and parts)	2002.. 10	X	S	188 221
 1997.. 10	10	X	87.1	99 477
3334141111	Cast iron and steel radiators and convectors (except parts)	2002.. 11	X	S	173 180
 1997.. 4	4	X	P11 737.5	148 180
3334141116	Aluminum and other nonferrous metal radiators and convectors, including baseboard and finned tube type, residential, industrial, and special type (except electric and parts)	2002.. 6	X	S	65 365
 1997.. 6	6	X	S	42 526
3334141Y	Cast iron heating boilers, radiators, and convectors (except parts), nsk	2002.. N	X	X	29 322
 1997.. N	N	X	X	4 099
3334141YVV	Cast iron heating boilers, radiators, and convectors (except parts), nsk	2002.. N	X	X	29 322
 1997.. N	N	X	X	4 099
3334143	Domestic heating stoves (except electric and parts)	2002.. N	X	X	845 189
 1997.. N	N	X	X	556 449
33341431	Heating stoves	2002.. N	X	X	844 539
 1997.. N	N	X	X	540 662
3334143101	Gas fueled (all types) domestic hearth appliances (except electric and parts), B-vent, direct vent, vent-free (free-standing and fireplace insert)	2002.. 22	X	S	195 665
 1997.. 18	18	X	P162.0	81 024
3334143106	Vented log sets	2002.. 11	X	S	36 073
 1997.. 8	8	X	385.3	14 387
3334143111	Ventless log sets	2002.. 18	X	P310.3	61 969
 1997.. 12	12	X	1 256.5	51 800
3334143116	B-vent built-in-appliances	2002.. 5	X	S	15 483
 1997.. 3	3	X	D	D
3334143121	Direct vent built-in-appliances	2002.. 6	X	D	D
 1997.. 3	3	X	D	D
3334143126	Vent-free built-in-appliances	2002.. 5	X	S	12 347
 1997.. 2	2	X	D	D
3334143131	Coal, kerosene, gasoline, and fuel oil domestic heating stoves (except parts)	2002.. 1	X	D	D
 1997.. 5	5	X	q22.7	6 063
3334143136	Freestanding wood fireplaces and domestic heating stoves (all types), including circulating and radiants (except parts)	2002.. 19	X	S	276 846
 1997.. 19	19	X	P166.3	74 567
3334143141	Wood pellet fuel-burning domestic heaters (except parts)	2002.. 6	X	S	38 748
 1997.. 8	8	X	P54.5	53 023
3334143146	Heat exchangers and zero clearance (factory built) domestic wood fireplaces	2002.. 2	X	D	D
 1997.. 5	5	X	D	D
3334143151	Domestic wood fireplace inserts	2002.. 14	X	S	53 889
 1997.. 11	11	X	96.0	36 969
3334143Y	Domestic heating stoves, except electric (except parts), nsk	2002.. N	X	X	650
 1997.. N	N	X	X	15 787
3334143YVV	Domestic heating stoves, except electric (except parts), nsk	2002.. N	X	X	650
 1997.. N	N	X	X	15 787
3334145	Steel heating boilers (15 p.s.i. or less), and all other hot water heating boilers (except parts)	2002.. N	X	X	242 621
 1997.. N	N	X	X	219 582
33341451	Steel heating boilers (15 p.s.i. or less), and all other hot water heating boilers (except parts)	2002.. N	X	X	234 370
 1997.. N	N	X	X	205 563
3334145101	Steel heating boilers (15 p.s.i. or less), and all other hot water heating boilers (except parts), 400,000 Btu per hour or less	2002.. 18	X	X	119 437
 1997.. 19	19	X	X	98 940
3334145111	Steel heating boilers (15 p.s.i. or less), and all other hot water heating boilers (except parts), 400,001 Btu per hour or more (including scotch type and horizontal fire box)	2002.. 14	X	q18.4	114 933
 1997.. 13	13	X	24.8	106 623
3334145Y	Steel heating boilers (15 p.s.i. or less), and all other hot water heating boilers (except parts), nsk	2002.. N	X	X	8 251
 1997.. N	N	X	X	14 019
3334145YVV	Steel heating boilers (15 p.s.i. or less), and all other hot water heating boilers (except parts), nsk	2002.. N	X	X	8 251
 1997.. N	N	X	X	14 019
3334147	Floor and wall furnaces, unit heaters, gas-fired infrared heaters, and mechanical stokers	2002.. N	X	X	441 886
 1997.. N	N	X	X	526 335
33341471	Floor and wall furnaces, unit heaters, gas-fired infrared heaters, and mechanical stokers (including parts)	2002.. N	X	X	422 178
 1997.. N	N	X	X	505 445
3334147101	Floor and wall furnaces (gas and oil)	2002.. 10	X	X	94 040
 1997.. 13	13	X	X	94 412
3334147106	Gas-fired unit heaters, 400,000 Btu per hour or less	2002.. 20	X	X	175 007
 1997.. 13	13	X	X	197 622
3334147111	Steam and hot water heating element, centrifugal fan-type (blower) and propeller fan-type unit heaters (except electric)	2002.. 10	X	X	19 848
 1997.. 5	5	X	X	D

See footnotes at end of table.

Table 6a. Products Statistics: 2002 and 1997—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
333414	Heating equipment (except warm air furnaces) manufacturing—Con.				
3334147	Floor and wall furnaces, unit heaters, gas-fired infrared heaters, and mechanical stokers—Con.				
33341471	Floor and wall furnaces, unit heaters, gas-fired infrared heaters, and mechanical stokers (including parts)—Con.				
3334147116	Gas-fired infrared heaters	thousands 2002 14	X	S	59 048
3334147121	Mechanical stokers (except electric)	1997 15	X	429.5	87 500
3334147126	Parts for floor and wall furnaces, unit heaters, gas-fired infrared heaters, and mechanical stokers	2002 4	X	X	4 971
3334147Y	Floor and wall furnaces, unit heaters, infrared heaters, and mechanical stokers (including parts), nsk	1997 4	X	X	D
3334147YV	Floor and wall furnaces, unit heaters, infrared heaters, and mechanical stokers (including parts), nsk	2002 21	X	X	69 264
3334147YV	Floor and wall furnaces, unit heaters, infrared heaters, and mechanical stokers (including parts), nsk	1997 16	X	X	95 706
333414A	Other heating equipment, except electric (including parts for nonelectric heating equipment and oil burners)	2002 N	X	X	19 708
333414A1	Other heating equipment, except electric (including parts for nonelectric heating equipment and oil burners)	1997 N	X	X	20 890
333414A101	Oil burners	2002 N	X	X	19 708
333414A106	Parts and attachments for oil burners	1997 N	X	X	20 890
333414A111	Gas burners and gas conversion burners (including parts), 400,000 Btu per hour or less	2002 18	X	X	19 708
333414A116	Gas burners and gas conversion burners (including parts), 400,001 Btu per hour or more	1997 N	X	X	20 890
333414A121	Parts and attachments for gas burners (sold separately)	2002 18	X	X	19 708
333414A126	Heating unit ventilators (except electric)	1997 N	X	X	20 890
333414A131	Nonelectric prefabricated metal fireplaces for commercial and industrial use	2002 11	X	X	19 708
333414A136	Solar energy collectors (water or air)	1997 N	X	X	20 890
333414A138	Electric swimming pool heaters	2002 6	X	X	19 708
333414A140	Wall and baseboard heating units for permanent installation ¹	1997 N	X	X	20 890
333414A150	Parts, accessories, and attachments for wall and baseboard heating units ¹	2002 11	X	X	19 708
333414A151	Other heating equipment, including dual-fired gas and oil burners, heat transfer (blast) coils, range boilers, expansion tanks, direct-fired water heater tanks (including parts), except electric	1997 N	X	X	20 890
333414AY	Other heating equipment, except electric (including parts for nonelectric heating equipment and oil burners), nsk	2002 70	X	X	560 060
333414AYV	Other heating equipment, except electric (including parts for nonelectric heating equipment and oil burners), nsk	1997 N	X	X	N
333414W	Heating equipment (except warm air furnaces) manufacturing, nsk, total	2002 N	X	X	221 278
333414WY	Heating equipment (except warm air furnaces) manufacturing, nsk, total	1997 N	X	X	313 917
333414WYV	Heating equipment (except warm air furnaces) manufacturing, nsk, for nonadministrative-record establishments	2002 N	X	X	221 278
333414WYV	Heating equipment (except warm air furnaces) manufacturing, nsk, for administrative-record establishments	1997 N	X	X	313 917
333414WYV	Heating equipment (except warm air furnaces) manufacturing, nsk, for administrative-record establishments	2002 N	X	X	110 728
333414WYV	Heating equipment (except warm air furnaces) manufacturing, nsk, for administrative-record establishments	1997 N	X	X	210 081
333414WYV	Heating equipment (except warm air furnaces) manufacturing, nsk, for administrative-record establishments	2002 N	X	X	110 550
333414WYV	Heating equipment (except warm air furnaces) manufacturing, nsk, for administrative-record establishments	1997 N	X	X	103 836

¹For additional detail, see Current Industrial Report MA335E, Electric Housewares and Fans.

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p—10 to 19 percent estimated; q—20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3334141	Cast iron heating boilers, radiators, and convectors (except parts)	
	United States	2002 .. 689 301
		1997 .. 391 786
	New York	2002 .. 79 718
		1997 .. N
3334143	Domestic heating stoves (except electric and parts)	
	United States	2002 .. 845 189
		1997 .. 556 449
	California	2002 .. 101 927
		1997 .. 59 617
	North Carolina	2002 .. 12 134
		1997 .. 20 803
	Tennessee	2002 .. 56 845
		1997 .. 140 153
	Washington	2002 .. 109 999
		1997 .. 89 634
3334145	Steel heating boilers (15 p.s.i. or less), and all other hot water heating boilers (except parts)	
	United States	2002 .. 242 621
		1997 .. 219 582
	Minnesota	2002 .. 12 169
		1997 .. N
	Pennsylvania	2002 .. 57 039
		1997 .. 50 847
3334147	Floor and wall furnaces, unit heaters, gas-fired infrared heaters, and mechanical stokers	
	United States	2002 .. 441 886
		1997 .. 526 335
	California	2002 .. 31 199
		1997 .. N
	Illinois	2002 .. 31 420
		1997 .. N
	Indiana	2002 .. 52 913
		1997 .. N
	Michigan	2002 .. 36 193
		1997 .. 70 109
	New York	2002 .. 7 677
		1997 .. N
	Ohio	2002 .. 47 319
		1997 .. 10 805
333414A	Other heating equipment, except electric (including parts for nonelectric heating equipment and oil burners)	
	United States	2002 .. 1 416 649
		1997 .. N
	California	2002 .. 121 976
		1997 .. N
	Illinois	2002 .. 58 584
		1997 .. N
	Indiana	2002 .. 52 497
		1997 .. N
	Massachusetts	2002 .. 44 894
		1997 .. N
	Michigan	2002 .. 18 959
		1997 .. N
	Minnesota	2002 .. 27 886
		1997 .. N
	New York	2002 .. 83 937
		1997 .. N
	North Carolina	2002 .. 54 394
		1997 .. N
	Ohio	2002 .. 130 986
		1997 .. N
	Oklahoma	2002 .. 12 827
		1997 .. N
	Pennsylvania	2002 .. 111 577
		1997 .. N
	Tennessee	2002 .. 87 542
		1997 .. N
	Wisconsin	2002 .. 32 909
		1997 .. N

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
333414	Heating equipment (except warm air furnaces) manufacturing		
00900001	Total materials2002..	X	1 467 381
1997..	X	1 496 258
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products2002..	X	28 499
1997..	X	20 071
33290005	Fabricated metal pipe (excluding castings and forgings)2002..	X	11 863
1997..	X	N
33341403	Metal parts and attachments specially designed for heating equipment (excluding electric)2002..	X	32 194
1997..	X	N
33291905	Fabricated metal valves and pipe fittings2002..	X	40 600
1997..	X	N
33200037	All other fabricated metal products (excluding forgings, metal stampings, valves and pipe fittings, fabricated metal pipe, bolts, nuts, screws, washers, and rivets)2002..	X	138 235
1997..	X	242 958
33210000	Forgings2002..	X	4 911
1997..	X	N
33151001	Iron and steel castings (rough and semifinished)2002..	X	106 137
1997..	X	73 431
33152005	Aluminum and aluminum-base alloy castings (rough and semifinished)2002..	X	9 853
1997..	X	N
33152009	Other nonferrous castings (rough and semifinished)2002..	X	3 081
1997..	X	N
33120007	Steel bars, bar shapes, and plate (excluding castings, forgings, and fabricated metal products)2002..	X	22 218
1997..	X	23 175
33120016	Steel sheet and strip (including tinplate)2002..	X	148 181
1997..	X	N
33120069	Steel structural shapes (excluding castings, forgings, and fabricated metal products)2002..	X	3 900
1997..	X	N
33120091	All other steel shapes and forms (excluding castings, forgings, fabricated metal products, bars, bar shapes, plate, sheet, strip, structural shapes, and sheet piling)2002..	X	10 146
1997..	X	21 501
33100038	Aluminum and aluminum-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	5 307
1997..	X	N
33142111	Copper and copper-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	10 980
1997..	X	N
33100082	Other nonferrous metal shapes and forms (excluding aluminum and aluminum-base alloy and copper and copper-base alloy castings, forgings, and fabricated metal products)2002..	X	3 393
1997..	X	N
332000AC	Metal stampings2002..	X	6 503
1997..	X	N
33531221	Integral horsepower electric motors and generators (1 hp or more)2002..	X	38 659
1997..	X	N
33451200	Automatic temperature controls (thermostats, regulators, etc.)2002..	X	101 732
1997..	X	115 062
32221001	Paperboard containers, boxes, and corrugated paperboard2002..	X	37 451
1997..	X	42 994
00970099	All other materials and components, parts, containers, and supplies2002..	X	512 930
1997..	X	691 959
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	190 608
1997..	X	265 107

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.